

**Amendments to the Claims:**

This listing of the claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-8. (Cancelled)

9. (Currently Amended) A method for the manufacture of sheets of corrugated board on a corrugating machine, comprising the following steps:

providing a corrugating machine which comprises at least two unroll stands for unwinding continuous webs of material as well as at least one processing equipment for producing at least one web of corrugated board from the webs of material;

determining the distances between adjacent marks (17, 18) on at least one of the webs of material (3) with at least one measuring device (19, 44; 19, 75, 76; 44; 75, 76) being in signaling connection with a control device (7);

determining a degree of shrinkage in at least one direction of the webs of material (3, 8, 22) based on the ratio of the distances of the marks (17, 18);

determining scaling factors for the printing pattern by the control device (7) so that the desired size of the printing patterns will appear on the web;

digitally printing at least one web of material on the corrugating machine; and

cutting the sheets of corrugated board from the digitally printed web of corrugated board in accordance with the shape and size of digitally imprinted patterns.

10. (Withdrawn) A method according to claim 9, wherein two webs of material are digitally printed prior to being united to form a web of corrugated board.

11. (Original) A method according to claim 9, wherein at least one web of material is printed digitally after it has been joined to at least a second web of material, forming a web of corrugated board.